# 3/0.15 DIGITAL ACP. Technical Data Sheet

## **Panel Dimensions**

Panel Thickness	00.118 in / 3.0 mm
Aluminium Thickness	0.006 in / 0.15 mm
Standard Sizes	48 in x 96 in / 1220 mm x 2440 mm 60 in x 120 in / 1500 mm x 3050 mm

#### **Dimensional Tolerances**

Thickness	+/- 0.008 in / +/- 0.2 mm
Width	-0 +0.079 in / 2.0 mm
Length	-0 +0.118 in / 3.0 mm
Diagonal	-0 +0.197 in / 5.0 mm
Thermal Expansion	2.4mm/m @100°C Temp Difference
Aluminium Thickness (mm)	Where applicable as specified in EN485-4; otherwise $\pm0.02$

## **Surface Properties**

Paint Thickness (micron)	20
Pencil Hardness	>HB
Toughness of Coating	3Т
Temperature Resistance	-50°C to +80°C
Impact Strength (kg cm²)	42
Boiling Water Resistance	Boiling for 2hrs without change
Acid Resistance	Immerse Surface in 2% HC1 for 24Hrs without change
Alkali Resistance	Immersed surface in 2% NaOH for 24Hrs without change
Oil Resistance	Immerse Surface in 20# engine oil for 24hrs without change
Solvent Resistance	Cleaned 100 times with Dimethylbenzene without change
Cleaning Resistance	>1000 times without change
Peel Strength 180	>5 Newton / mm

# **Product Properties**

Weight (lb/ft²)	0.727 lb/ft $^{2} \ / \ 3.55 \ kg/m^{2} \ ^{*}$
Sound Absorbtion NRC	0.05
Sound Attenuation R <sub>w</sub> db	24
Water Absorbtion % By Volume	0.01
Thermal Performance R Values	0.0057
Core Composition	Polyethylene

 $<sup>\</sup>ensuremath{^*}$  Minimum weight is indicated. Weight may vary.